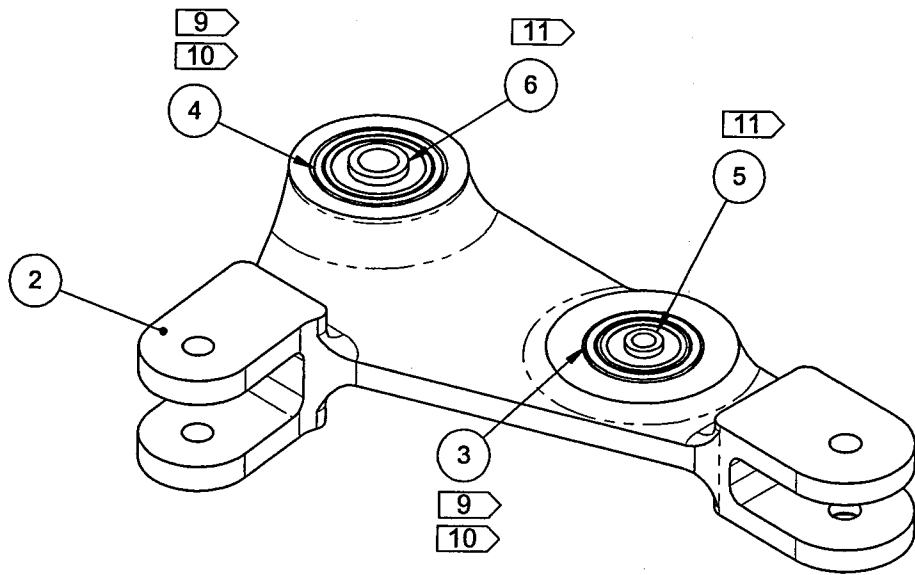


ITEM	QTY -901	PART NUMBER	DESCRIPTION
1	X	D212-725-1-901	COLLECTIVE BELLCRANK ASS'Y
2	1	D212-725-1-007	COLLECTIVE BELLCRANK
3	1	120-013-3A	SLEEVE
4	1	120-015-5A	SLEEVE
5	1	MS27643-3	BEARING
6	1	MS27647-5	BEARING



D212-725-1-901 COLLECTIVE BELLCRANK ASSY

CRITICAL PART
MRB DECISIONS ON THIS PART MAY ONLY BE PERFORMED BY DART DE#02. ANY CHANGES TO THE DESIGN, MANUFACTURING PROCESS, APPROVED OPERATING ENVIRONMENT, AND DESIGN LOADING SPECTRUM WILL REQUIRE A REVIEW OF THE FATIGUE EVALUATION FOR THIS PART.

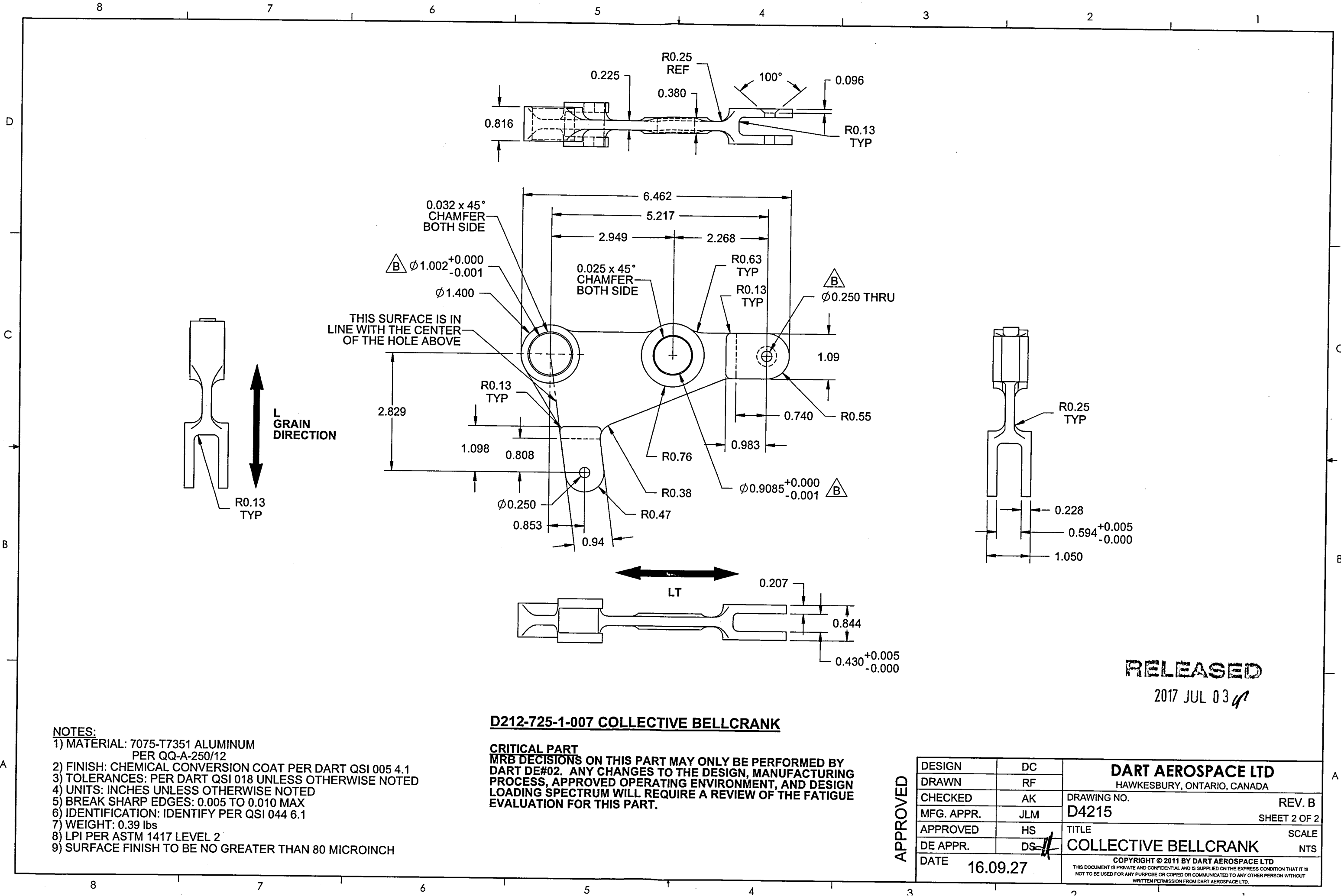
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: PRIME YELLOW PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.64 lbs
 - 8) SWAGE/STAKE PER QSI 002
 - 9) SLEEVE ID AND OD MAY BE ADJUSTED TO PROVIDE PROPER FIT
 - 10) SLEEVE SHOULD FIT INTO BELLCRANK USING FINGER PRESSURE ONLY
 - 11) BEARING SHOULD FIT INTO SLEEVE USING FINGER PRESSURE ONLY

RELEASED

2017 JUL 03
ECN 16-663

APPROVED

B	Ø1.002 WAS Ø1.000 & Ø0.9085 WAS Ø0.906 (ZN C4-2, C6-2); REF PAR16-497; REFORMATED TO CURRENT STANDARD	RF	16.09.27
A	NEW ISSUE	RF	11.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4215	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DE	COLLECTIVE BELLCRANK	NTS
DATE	16.09.27	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:

- 1) MATERIAL: 7075-T7351 ALUMINUM
PER QQ-A-250/12
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.39 lbs
- 8) LPI PER ASTM 1417 LEVEL 2
- 9) SURFACE FINISH TO BE NO GREATER THAN 80 MICROINCH

D212-725-1-007 COLLECTIVE BELLCRANK

CRITICAL PART

MRB DECISIONS ON THIS PART MAY ONLY BE PERFORMED BY DART DE#02. ANY CHANGES TO THE DESIGN, MANUFACTURING PROCESS, APPROVED OPERATING ENVIRONMENT, AND DESIGN LOADING SPECTRUM WILL REQUIRE A REVIEW OF THE FATIGUE EVALUATION FOR THIS PART.

APPROVED

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4215	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	COLLECTIVE BELLCRANK	NTS
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RELEASED

2017 JUL 03